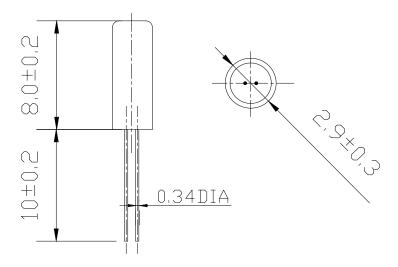
# TUNING FORK CRYSTAL UNIT

**TYPE: VT-30832.768KHz-DIP** 

# **1.ELECTRIC CHARAC:**

PARAMETERS		VT-308
Mode of Vibration		+2° X-cut , Fundamental
Nominal frequency	F	32.768KHz
Load Capacitance	CL	12.5 PF Typical
Frequency Tolerance at 25℃		±20 ppm
Series Resistance	Rr	30KΩ Max
Quality Factor	Q	35K TYP
Turnover Temperature	To	25 °C±5°C
Temperature Coefficient	K	-0.035 ppm/°C <sup>2</sup> Typical
Operation Temperature		-40 °C ~ +60°C
Shunt Capacitance	Со	1.6PF Typical
Aging 1st Year	Δf/f	± 5 ppm max.
Shock Resistance		± 5 ppm max.
Capacitance Ratio	Co/C	520 Typical
Insulation Resistance		500M $\Omega$ at DC 100V ± 15V
Drive Level		1 μW
Remark:		

# 2.DIMENSION (MM)



#### 3. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

#### 3-1. Humidity

Subject the crystal at  $40^\circ\text{C}\pm2^\circ\text{C}$  and 90% - 95% RH for  $96\pm4$  hours. Then release the crystal into the room conditions for 1hour prior to the measurement .

#### 3-2. High Temperature Exposure

Subject the crystal to  $85^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for  $96\pm 4$  hours. Then release the crystal into the room conditions for 1hour prior to the measurement.

#### **3-3.** Low Temperature

Subject the crystal to  $-20^\circ\text{C} \pm 5^\circ\text{C}$  for  $96\pm 4$  hours . Then release the crystal into the room conditions for 1hour prior to the measurement

#### 3-4. Mechanical Shock

Drop the crystal randomly onto a concrete floor from the height of 50cm 3 times.

#### **3-5.** Temperature Cycling

Subject the crystal to  $-30^{\circ}$ C for 30 min. followed by a high temperature of  $+85^{\circ}$ C for 30 min. Cycling shall be epeated 5 times with a transfer time of 15 sec. at the room condition. Then release

the resonator into the room emperature for 2hours prior to the measurement .

#### 3-6. Vibration

Subject the crystal to vibration for 2hous each in x, y and z axes with the amplitude of 1.5mm, he fequency shall be varied uniformly between the limits of 10-55 Hz.

#### 3-7. Solder Ability

Dip the crystal terminals no closer than 2 mm into the solder bath at  $235^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for  $3\pm 0.5$  sec .more than 95% of the erminal surface of the crystal shall be covered with fresh solder.

# 3-8. Lead Fatigue

## 1) Pulling Test

Weight along with the direction of erminals without any shock 0.5 kg for  $10\pm1 sec.$ ; The crystal shall no evidence of damage and shall fulfill all the initial electric characteristics  $\circ$ 

# 2) Bending Test

Lead shall be subject to withstand against 90 degree bending at its stem  $\bullet$  This operation shall be done towards both direction; The crystal shall no evidence of damage and shall fulfill all the initial electric characteristics  $\circ$ 

#### 4. REVIEW OF SPECIFICATION

When something get doubtful with this specifications we shall jointly work to get an agreement  $^{\circ}$